

Content

Acknowledgement	IV
Abstract	VII
Kurzfassung.....	IX
Explanation of the contribution to the publications	XI
Preface	XIX
1 Introduction	1
1.1 Heterogeneous Catalysis.....	1
1.2 Atomic Layer Deposition.....	5
1.2.1 Fundamentals.....	6
1.2.2 ALD for heterogeneous catalysts.....	13
1.2.3 Processes on particulate systems.....	16
1.3 Objective and Outline.....	20
1.4 Substrates and ALD processes for Showcase Studies	22
1.4.1 Proof-of-concept study: V ₂ O ₅ with phosphorus ALD	22
1.4.2 Validation of ALD setup: Mesoporous SiO ₂ with Al ₂ O ₃ ALD	25
1.5 References	27
2 Enhancing of catalytic properties of vanadia <i>via</i> surface doping with phosphorous using Atomic Layer Deposition	33
2.1 Abstract.....	33
2.2 Introduction.....	34
2.3 Experimental	36
2.3.1 Chemicals	36
2.3.2 Catalyst synthesis	36
2.3.3 Characterization	38
2.3.4 Catalytic testing.....	39

2.4 Results and Discussion	40
2.4.1 V ₂ O ₅ Reference characterization	40
2.4.2 Phosphorus Atomic Layer Deposition.....	41
2.4.3 Phosphorus doped V ₂ O ₅ samples characterization.....	42
2.4.4 Selective oxidation of n-butane.....	47
2.5 Summary and Conclusion.....	51
2.6 References	52
3 Atomic Layer Deposition on porous powders with <i>in situ</i> gravimetric monitoring in a modular fixed bed reactor setup	55
3.1 Abstract.....	55
3.2 Introduction.....	56
3.3 Setup Design	58
3.3.1 Dosing Unit	59
3.3.2 Reactor Unit.....	64
3.3.3 Downstream Unit	67
3.3.4 Safety.....	68
3.4 Experimental Section.....	69
3.4.1 Chemicals	70
3.4.2 AlO _x ALD Experimental.....	70
3.5 Results and Discussion	71
3.6 Summary and Conclusion.....	78
3.7 References	79
4 Investigating the trimethylaluminium/water ALD process on mesoporous silica by <i>in situ</i> gravimetric monitoring.....	83
4.1 Abstract.....	83
4.2 Introduction.....	84
4.3 Experimental Section.....	86
4.3.1 Chemicals	86
4.3.2 AlO _x ALD Experimental.....	87

4.3.3	Characterization Methods	88
4.4	Results and Discussion	89
4.4.1	Influence of Cycle Number	90
4.4.2	Influence of Substrate Temperature.....	99
4.4.3	Scale Up in Fixed Bed.....	103
4.5	Conclusion	105
4.6	Supplemental Material	106
4.7	References	109
5	Summary & Final Conclusions.....	111
6	Appendices.....	116
6.1	List of Abbreviations	116
6.2	List of Figures	117